



Uniquely themed wood logs and cut stone designed as a balance and stepping feature. Constructed from Glass Fiber Reinforced Concrete (GFRC), these steppers have the appearance of real tree stumps and boulders with a kid friendly flattened top. Available in four sizes at finished heights of 8", 16", 24", and 30".



8" Log or Stone Stepper
 1000050 & 1000050S - Log
 1000054 & 1000054S - Stone
 L: 1'-0" x W: 1'-0" x H: 0'-8"
 115 LBS each



16" Log or Stone Stepper
 1000051 & 1000051S - Log
 1000055 & 1000055S - Stone
 L: 1'-0" x W: 1'-0" x H: 1'-4"
 140 LBS each

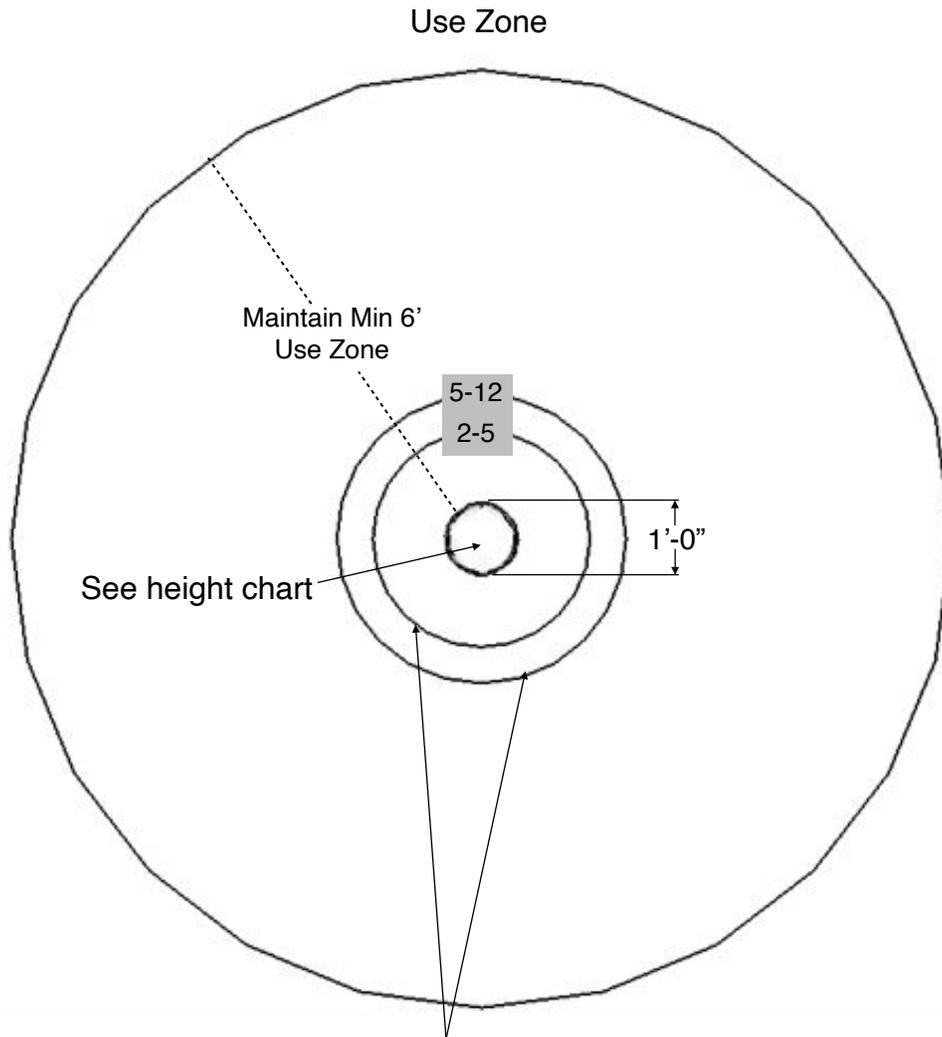


24" Log or Stone Stepper
 1000052 & 1000052S - Log
 1000056 & 1000056S - Stone
 L: 1'-0" x W: 1'-0" x H: 2'-0"
 165 LBS each



30" Log or Stone Stepper
 1000053 & 1000053S - Log
 1000057 & 1000057S - Stone
 L: 1'-0" x W: 1'-0" x H: 2'-6"
 190 LBS each

~ Dimensions and weights are approximate ~
 ~ Heights shown from top of surfacing ~
User Group Age: 5-12



Stepping forms shall be no greater than 12 in. (300mm) apart when intended for use by 2 through 5-year-olds and no greater than 18 in. (460 mm) apart when intended for use by 5 through 12-year-olds. This dimension shall be measured edge to edge between the adjacent stepping surfaces. (This measurement will be horizontal when adjacent stepping forms are at the same height and it will be diagonal when adjacent stepping forms are at different heights.)

Finished Height	Product
0'-8"	1000050, 1000050S, 1000054, 1000054S
1'-4"	1000051, 1000051S, 1000055, 1000055S
2'-0"	1000052, 1000052S, 1000056, 1000056S
2'-6"	1000053, 1000053S, 1000057, 1000057S

~ All dimensions are approximate ~

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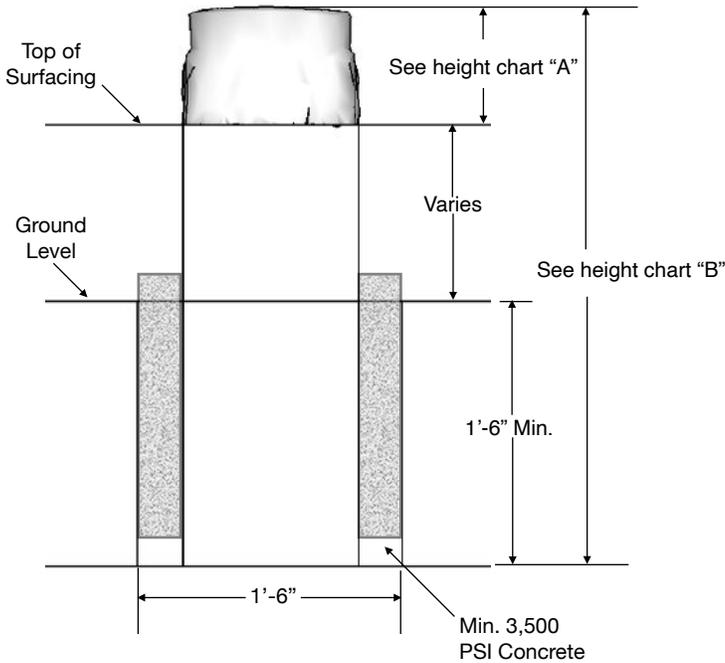
St. Louis Park, MN 55426

612.670.8195

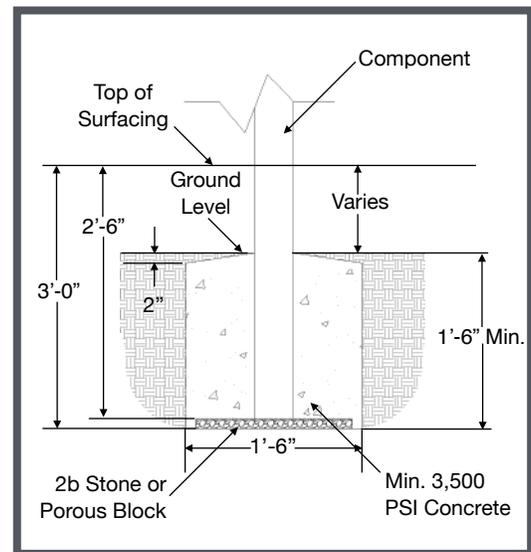
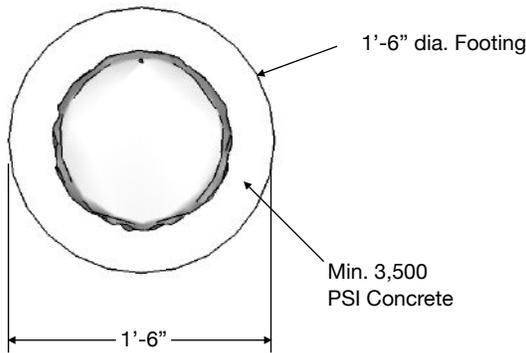
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In-Ground



Height "A"	Height "B"	Product
0'-8"	3'-2"	1000050-Log Stepper 1000054-Stone Stepper
1'-4"	3'-10"	1000051-Log Stepper 1000055-Stone Stepper
2'-0"	4'-6"	1000052-Log Stepper 1000056-Stone Stepper
2'-6"	5'-0"	1000053-Log Stepper 1000057-Stone Stepper



Typical Component Footing Detail

Check local soil conditions.
(Not to Scale)

~ All dimensions are approximate ~

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Last Revised 4/11/2025

In-Ground

NOTE: Read installation instructions thoroughly before starting installation process.

Step 1: Lay out the area and prepare the site for install. Concrete must be installed over a solid, level base. Check local soil condition and codes. See product installation instructions for minimum use zone requirements to ensure proper spacing and adequate surfacing area.

Step 2: Refer to the typical in-ground footing detail on excavating a hole for the the Stepper.

Step 2: Pour about 6 in. of concrete into the hole. Place the stepper into the hole and pour concrete around the stepper filling up the hole. The concrete should be flush with the ground level. Ensure any space between the bottom of the steppers and top of grade will be completely covered by your particular type of surfacing. Temporarily brace the stepper.

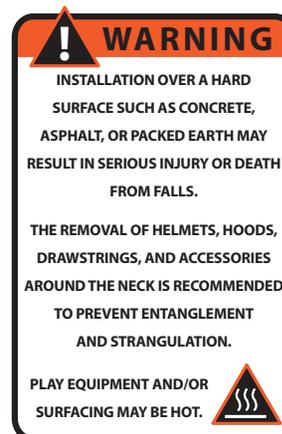
Step 3: Allow time for the concrete to completely cure before removing the temporary bracing. Refer to the surfacing manufacturer for installation of an approved impact attenuating play surface around the stepper a minimum of 6 feet in every direction.

Included Items:

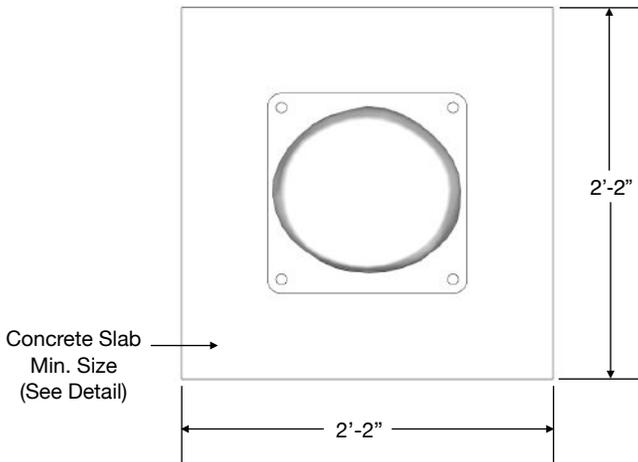
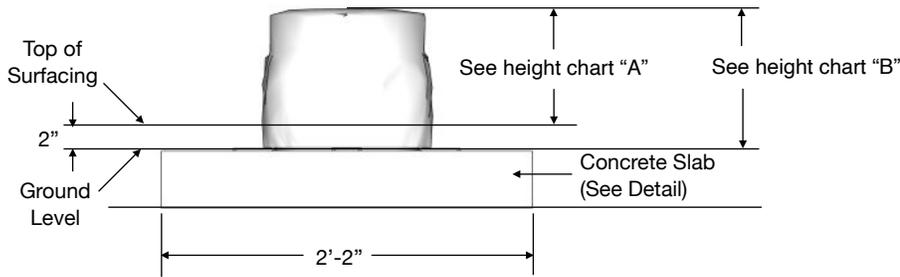
Part #	Item	Description	Quantity
Varies	Stepper	Play Equipment	1

NOTES PRIOR TO CONSTRUCTION:

- Use appropriate equipment to lift and move the play equipment.
- Check local codes and requirements prior to digging or installing any equipment.



Surface Mount



Height "A"	Height "B"	Product
0'-8"	0'-10"	1000050S-Log Stepper 1000054S-Stone Stepper
1'-4"	1'-6"	1000051S-Log Stepper 1000055S-Stone Stepper
2'-0"	2'-2"	1000052S-Log Stepper 1000056S-Stone Stepper
2'-6"	2'-8"	1000053S-Log Stepper 1000057S-Stone Stepper

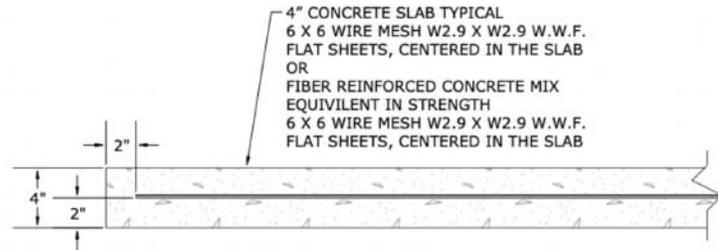
~ All dimensions are approximate ~

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NOTES PRIOR TO CONSTRUCTION:

- Use appropriate equipment to lift and move the play equipment.
- Check local codes and requirements prior to digging or installing any equipment.



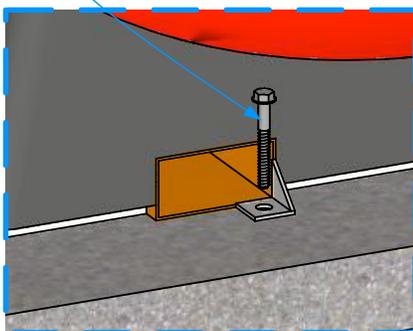
TYPICAL 4" CONCRETE SLAB DETAIL (NOT TO SCALE)
CHECK LOCAL SOIL CONDITIONS.



EXAMPLE OF COMPONENT



ANCHOR BOLT SEE CHART



~ All dimensions are approximate ~

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Surface Mount

NOTE: Read installation instructions thoroughly before starting installation process.

Step 1: Lay out the area and prepare the site for install. Concrete must be installed over a solid, level base. Check local soil condition and codes. See installation instructions for minimum use zone requirements to ensure proper spacing and adequate surfacing area.

Step 2: Pour a concrete base for the Stepper. Refer to the typical slab section in these installation instructions. This concrete should be flush with the ground level. Allow time for the concrete to completely cure before continuing.

Step 3: Using an appropriate lull-type forklift or boom, place the Stepper into it's final installation location. See the hardware recommendation page for information on anchoring equipment down to your slab. Refer to the surfacing manufacturer for installation of an approved impact attenuating play surface around the Stepper with a minimum of 6 feet in every direction.

Step 4: Locate your anchor bolts, supplied. Using the proper standard drill bit size noted in the installation table, drill the concrete to the appropriate hole depth through the mounting holes.

Step 5: Insert the anchor bolt into the hole and tighten until the bolt is fully seated. Do NOT over tighten the anchor bolts.

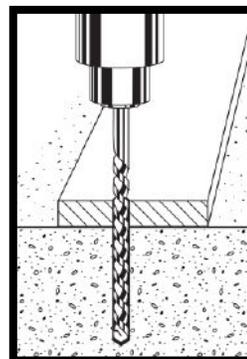
Included Items:

Part #	Item	Description	Quantity
Varies	Stepper	Play Equipment	1
HK128	HDW-16	Anchor Bolt 1/2" x 3"	4

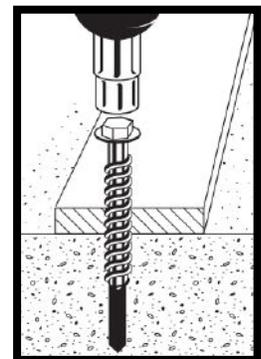
Anchor Bolt Installation:

Anchor Bolt Size	ANSI Standard Drill Bit Diameter	Anchor Head (Socket Size)	Minimum Embedment	Hole Depth
1/2" x 3"	7/16"	3/4"	2 1/2"	3 1/2"
5/8" x 4"	1/2"	13/16"	3 1/2"	4 1/2"
5/8" x 6"	1/2"	13/16"	5 1/2"	6 1/2"

Step 1: Drill



Step 2: Anchor



NOTE: Always wear eye protection appropriate to the task at hand.